



SmartGen
ideas for power

HGM6100N SERIES

(HGM6110N/6120N/6110NC/6120NC/6110CAN/6120CAN)

GENSET CONTROLLER

USER MANUAL



SMARTGEN (ZHENGZHOU) TECHNOLOGY CO., LTD.



Chinese trademark

SmartGen English trademark

SmartGen — make your generator *smart*

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Table 1 - Software Version

Date	Version	Note
2016-06-18	1.0	Original Release
2017-05-22	1.1	Changed back panel picture of controller; Modified Insulation Intensity description.
2018-08-02	1.2	Configuration parameters were added in table 7; Modified front panel drawing and keys description.
2019-03-28	1.5	Fixed HGM6110CAN, HGM6120NC application diagram error; Added configuration parameters of active power loading percentage; Fixed crank disconnect conditions conforming to the controller; Fixed LCD contrast ratio description; Fixed Table 5 as Shutdown Alarms;
2020-08-18	1.6	Deleted "Table 5" of "7.5 CONDITIONS OF CRANK DISCONNECT (Table 5)".
2020-09-10	1.7	Modified the terminal number of output port 2 of typical application diagrams.

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1 OVERVIEW

HGM6100N series automatic controller, integrating digital, intelligent and network techniques, is used for automatic control and monitoring system of genset. It can carry out functions of automatic start/stop, data measurement, alarm protection and three “remote” (remote control, remote measure and remote communication). The controller uses LCD display, optional display interface including Chinese, English, Spanish, Russian, Portuguese, Turkish, Polish and French with easy and reliable operation.

HGM6100N series automatic controller uses micro-processing technique which can achieve precision measurement, value adjustment, timing and threshold setting etc.. All the parameters can be configured from front panel or use USB interface (or RS485 interface) to adjust via PC. It can be widely used in all types of automatic control system for its compact structure, simple connections and high reliability.

2 PERFORMANCE AND CHARACTERISTICS

HGM6100N controller has six variants:

HGM6110N/6110NC/6110CAN: Automatic Start Module, it controls generator to start/stop by remote start signal;

HGM6120N/6120NC/6120CAN: Based on **HGM6110N/6110NC/6110CAN**, it adds mains AC monitoring and mains/generator automatic switching control (AMF), especially suitable for the automation system composed by mains and genset.

Note1: **HGM6110NC/6120NC** has RS485 port, **HGM6110N/6120N** without.

HGM6110CAN/6120CAN has CAN port, **HGM6110N/6120N** and **HGM6110NC/6120NC** without.

Note2: **HGM6110/6120** is taken as an example to describe in this manual.

- 132*64 LCD display with backlight, optional language interface (Chinese, English, Spanish, Russian, Portuguese, Turkey, Polish and French), push-button operation;
- Acrylic screen, improved wearable and scratch resistance property;
- Silica-gel panel and keys can well adapt to higher and lower temperature;
- With RS485 communication port, can achieve “three remote” functions via MODBUS protocol;
- With CANBUS port which can be connected to electronic injection with J1939, it not only can monitor frequently-used data (such as water temperature, oil pressure, rotated speed and fuel consumption, etc.) but also can control start, stop, high speed and low speed (controller with CANBUS port is needed) via CANBUS port.
- Adapt to 3P4W, 3P3W, 1P2W and 2P3W (120V/240V), 50Hz/60Hz AC power system;
- Can measure and display 3 phase voltage, 3 phase current, frequency, power parameter of mains/gens;

Mains

Line voltage (Uab, Ubc, and Uca)

Phase voltage (Ua, Ub, and Uc)

Frequency HZ

Load

Current IA, IB, IC

Active power kW

Reactive power kvar

Apparent power kVA

Generator

Line voltage (Uab, Ubc, and Uca)

Phase voltage (Ua, Ub, and Uc)

Frequency HZ

Power factor PF

Generator accumulated energy kWh

Output percentage with load %

- Mains have functions of over/under voltage and lack of phase; Gens have functions of over/under voltage, over/under frequency, over current and over power;
- Precision measure and display of parameters about engine,
 - Temp. (WT), °C/ °F
 - Oil pressure (OP), kPa/psi/bar
 - Fuel level (FL), % Fuel remains L
 - Speed (SPD), r/min
 - Battery Voltage (VB), V
 - Charger Voltage (VD), V
 - Accumulative running hours
 - Accumulative start times
- Control protection: Automatic start/stop of genset, load transfer(ATS control) and perfect failure display and protection;
- With ETS, idle speed control, pre-heat control, speed droop/raising control, all of them are relay output;
- Parameter setting: Allow user to modify setting and store them in internal FLASH memory. The parameters cannot be lost even when power off. All of parameters can be set not only from the front panel, but also use USB interface (or PS485 interface) to adjust them via PC.;
- Multi sensors of temperature, pressure and fuel level can be used directly, parameters can be defined by user;
- Multi conditions of crank disconnect (speed, oil pressure, frequency) can be selected;
- With emergency start function;
- With flywheel teeth numbers automatic identification function;
- Power supply range: (8~35)VDC, accommodating to different starting battery volts;
- All parameters use digital modulation, instead of analog modulation using conventional potentiometer, having improved reliability and stability;
- With maintenance function. Types (date or running time) can be selected and actions (warning or alarm shutdown) can be set when maintenance time out;
- Event log, real-time clock, scheduled start & stop pump unit (can be set as start pump unit once a day/week/month whether with load or not);
- Add rubber gasket between shell and controller screen, the waterproof can reach IP65;
- Controller is fixed by metal fixing clips;
- Modular design, flame-retardant ABS shell, embedded mounting, compact structure and easy installation.

3 SPECIFICATION












Table 2 – Technical Parameters

Items	Contents
Working Voltage	DC8.0V to DC35.0V, continuous
Power Consumption	<3W(Standby mode: ≤2W)
AC System 3P4W 3P3W 1P2W 2P3W	AC15V - AC360 V (ph-N) AC30V - AC620 V (ph-ph) AC15V - AC360 V (ph-N) AC15V - AC360 V (ph-N)
AC Alternator Frequency	50Hz/60Hz
Rotate speed sensor Voltage	1.0V to 24V (RMS)
Rotate speed sensor Frequency	10,000 Hz (max.)
Start Relay Output	16 A DC28V at supply voltage
Fuel Relay Output	16 A DC28V at supply voltage
Auxiliary Relay Output 1	7 A DC28V at supply voltage
Auxiliary Relay Output 2	7 A AC250V volt-free output
Auxiliary Relay Output 3	16 A AC250V volt-free output
Auxiliary Relay Output 4	16 A AC250V volt-free output
Overall Dimensions	209mm x 166mm x 45mm
Panel Cutout	186mm x 141mm
C.T. Secondary Current	5A (rated)
Working Condition	Temperature: (-25~70)°C; Relative Humidity: (20~93)%RH
Storage Condition	Temperature: (-30~+80)°C
Protection Level	IP65: when water-proof gasket installed between control panel and enclosure.
Insulation Intensity	Apply AC2.2kV voltage between high voltage terminal and low voltage terminal. The leakage current is not more than 3mA within 1min.
Weight	0.56kg

4 OPERATION

4.1 KEYS DSCRIPTION

Table 3 – Keys Description

Icon	Function	Description
	Stop/ Reset	Can stop generator under Manual/Auto mode; Can reset shutdown alarm; Press this key at least 3 seconds to test panel indicators are OK or not(lamp test); During stopping process, press this key again can stop generator immediately.
	Start	Start genset under Manual or Manual Test mode.
	Manual	Pressing this key will set the module as Manual mode.
	Auto	Pressing this key will set the module as Auto mode.
	Gens Close/Open	Can control gens to switch on or off in Manual mode. Note: the key is fit for HGM6120 series controllers.
	Close	Can control gens to switch on in Manual mode. Note: the key is fit for HGM6110 series controllers.
	Open	Can control gens to switch off in Manual mode. Note: the key is fit for HGM6110 series controllers.
	Set/ Confirm	Press this key to enter menu interface; Shift cursor to confirm In parameters setting menu.
	Up/Increase	Screen scroll; Up cursor and increase value in setting menu.
	Down/Decrease	Scroll screen; Down cursor and decrease value in setting menu.
	Home/Return	Return to homepage when in main interface; Exit when in parameters setting interface.

4.2 CONTROLLER PANEL



Fig.1 - HGM6110N/ HGM6110NC/ HGM6110CAN Front Panel Indication




Fig.2 - HGM6120N/ HGM6120NC/ HGM6120CAN Front Panel Indication

Note: Partial indicator states:

Alarm Lamp: slowly blink when warning alarms; fast blink when shutdown alarms; won't illuminate when there is no alarm.

Status Lamp: won't illuminate when genset stand by; blink 1 time per second in start or stop process and always illuminate when runs normally; for HGM6100CAN, press start key in auto mode or manual mode, ECU power output and status lamp always illuminate.

4.3 AUTOMATIC START/STOP OPERATION

Auto mode is activated by pressing the , LED indicator beside the button is illuminating which confirms this action.

Starting Sequence



- 1) **HGM6120:** When mains is abnormal (over/under voltage, lack of phase), enter into “Mains Abnormal Delay” and LCD displays count-down time. When delay is over, “Start Delay” begins.
- 2) **HGM6110:** when “remote start” input is active, enter into “Start Delay”.
- 3) “Count- down” of start delay is displayed in LCD.
- 4) When start delay is over, preheat relay is outputting (if configured), “Preheat Delay XX s” is displayed in LCD.
- 5) When preheat delay is over, fuel relay is outputting for 1s and then start relay outputs; if genset failed to start during “Crank Time”, the fuel and start relay stop outputting and enter into “Crank Rest Time” and wait for next cranking.
- 6) If genset failed to start within set start times, the fifth line of LED will turn black and Fail to Start alarm will be displayed.
- 7) Any time to start genset successfully, it will enter into “Safe Running”. During this period, alarms of low oil pressure, high temperature, under speed, Failed To Charge and Aux. input (be configured) are disabled. As soon as this delay is over, genset will enter into “Start Idle Delay” (if configured).
- 8) During start idle delay, alarms of under speed, under frequency, under voltage are disabled. As soon as this delay is over, genset will enter into “Warming up Delay” (if configured).
- 9) When “Warming up Delay” is over, the indicator is illuminating if gens normal. If voltage and frequency of engine reach the load requirement, close relay outputs, genset is taking load and indicator illuminates; if engine voltage or frequency is abnormal, controller will alarm and shutdown (LCD displays the alarm information).





Stopping Sequence

- 1) **HGM6120:** during normal running, if mains normal, genset will enter into “Mains Normal Delay”, when mains indicator illuminates, “Stop Delay” begins.
- 2) **HGM6110:** genset enters into “Stop Delay” as soon as “Remote Start” is inactive.
- 3) When “Stop Delay” is over, genset enters into “Cooling Delay”. Closing relay is disconnected. After switch “Transfer Rest Delay”, closing relay is outputting, mains is taking load, generator indicator eliminates while mains indicator illuminates.
- 4) When entering “Stop Idle Delay”, idle relay is energized to output. (If configured).
- 5) When entering “ETS Delay”, ETS relay is energized to output, fuel relay output is disconnected.
- 6) When entering “Genset at Rest”, genset will automatically judge if it has stopped.
- 7) When genset has stopped, enter into standby mode; if genset failed to stop, controller will alarm (“Fail to Stop” alarm will be displayed in LCD).



4.4 MANUAL START/STOP OPERATION

- 1) **HGM6120, Manual** Mode is active when press  and its indicator illuminates. Under both of the modes, press  to start genset, it can automatically detect crank disconnect and accelerate to

high speed running. If there is high temperature, low oil pressure, over speed and abnormal voltage during genset running, controller can protect genset to stop (detail procedures please refer to No.4~9 of Auto start operation). Under Manual Mode, switch won't transfer automatically, it is necessary to press   to transfer load.

- 2) **HGM6110**, **Manual** Mode is active when pressing  , and its indicator is illuminating. Then press  to start genset, it can automatically detect crank disconnect and accelerate to high speed running. If there is high temperature, low oil pressure, over speed and abnormal voltage during running, controller can protect genset to stop quickly (detail procedures please refer to No.4~9 of Auto start operation). After genset runs well in high speed, press  and gens take load.
- 3) Manual stop, pressing  can shut down the running genset (detail procedures please refer to No.3~7 of Auto stop operation).

4.5 EMERGENCY START

In manual mode, pressing  and  can compel genset to start. The controller won't judge whether the controller has started successfully according to disconnect conditions and the disconnection of starter needs to control by operators. When operators observed the genset has started successfully, loose the keys and the controller enter safety delay with start stops to output.

5 PROTECTION

5.1 WARNINGS

When controller detects the warning signal, the genset only alarm and not stop. The alarms are displayed in LCD.

Table 4 – Controller Warning Alarms

No.	Items	Description
1	Loss Of Speed Signal	When the speed of genset is 0 and speed loss delay is 0, controller will send warning alarm signal and it will be displayed in LCD.
2	Genset Over Current	When the current of genset is higher than threshold and setting over current delay is 0, controller will send warning alarm signal and it will be displayed in LCD.
3	Fail To Stop	When genset cannot stop after the “stop delay” is over, controller will send warning alarm signal and it will be displayed in LCD.
4	Low Fuel Level	When the fuel level of genset is lower than threshold or low fuel level warning is active, controller will send warning alarm signal and it will be displayed in LCD.
5	Failed To Charge	During genset normal running process, when the voltage difference



No.	Items	Description
		between B+ and the charger D+ (WL) is above the Failed To Charge voltage difference for 5s, the controller shall issue Failed To Charge warning, while at the same time LCD displays Failed To Charge warning.
6	Battery Under Voltage	When the battery voltage of genset is lower than threshold, controller will send warning alarm signal and it will be displayed in LCD.
7	Battery Over Voltage	When the battery voltage of genset is higher than threshold, controller will send warning alarm signal and it will be displayed in LCD.
8	Low Coolant Level	When low coolant level input is active, controller will send warning alarm signal and it will be displayed in LCD.
9	Temp. Sensor Open	When sensor hasn't connected to corresponding port, controller will send warning alarm signal and it will be displayed in LCD.
10	Oil Pressure Sensor Open	When sensor hasn't connected to corresponding port, controller will send warning alarm signal and it will be displayed in LCD.
11	Maintenance Due Warning	When genset running time is longer than maintenance time of user setting, and the maintenance action is set as warning, controller send warning alarm signal and it will be displayed in LCD. When maintenance action type is set as "Not used", maintenance alarm reset.
12	High Temp.	When the water/cylinder temperature of genset is higher than threshold and Enabled High Temp. Stop Inhibited or Input High Temp. Stop Inhibited is active, controller will send warning alarm signal and it will be displayed in LCD.
13	Low Oil Pressure	When the oil pressure of genset is less than threshold and Enabled Low Oil Pressure Stop Inhibited or Input Low Oil Pressure Stop Inhibited is active, controller will send warning alarm signal and it will be displayed in LCD.
14	Input Warn	When external input is active, controller will send warning alarm signal and it will be displayed in LCD.
15	Failed To Charge	When Failed To Charge input is active, controller will send warning alarm signal and it will be displayed in LCD.
16	Over Power	If over power detection is enabled, when the controller detects that the over power value (power is positive) has exceeded the pre-set value and the action select "Warn", it will initiate a warning alarm.
17	ECU Warn	If an error message is received from ECU via J1939, it will initiate a warning alarm.

5.2 SHUTDOWN ALARMS

When controller detects shutdown alarm, it will send signal to open switch and stop genset. The alarms are displayed in LCD.

Table 5 – Shutdown Alarms

No.	Items	Description
1	Emergency Stop	When controller detects emergency stop signal, it will send a stop alarm signal and it will be displayed in LCD.
2	High Temp. Shutdown	When the temperature of water/cylinder is higher than set threshold, controller will send a stop alarm signal and it will be displayed in LCD.
3	Low Oil Pressure Shutdown	When oil pressure is lower than threshold, controller will send a stop alarm signal and it will be displayed in LCD.
4	Over Speed Shutdown	When genset speed is higher than set threshold, controller will send a stop alarm signal and it will be displayed in LCD.
5	Under Speed Shutdown	When genset speed is lower than set threshold, controller will send a stop alarm signal and it will be displayed in LCD.
6	Loss Of Speed Signal Shutdown	When rotate speed is 0 and delay is not 0, controller will send a stop alarm signal and it will be displayed in LCD.
7	Genset Over Voltage Shutdown	When genset voltage is higher than threshold, controller will send a stop alarm signal and it will be displayed in LCD.
8	Genset Under Voltage Shutdown	When genset voltage is under set threshold, controller will send a stop alarm signal and it will be displayed in LCD.
9	Genset Over Current Shutdown	When genset current is higher than set threshold and delay is not 0, it will send a stop alarm signal and it will be displayed in LCD.
10	Failed To Start	Within set start times, if failed to start, controller will send a stop alarm signal and it will be displayed in LCD.
11	Over Freq. Shutdown	When genset frequency is higher than set threshold, controller will send a stop alarm signal and it will be displayed in LCD.
12	Under Freq. Shutdown	When genset frequency is lower than set threshold, controller will send a stop alarm signal and it will be displayed in LCD.
13	Genset Failed	When genset frequency is 0, controller will send a stop alarm signal and it will be displayed in LCD.
14	Low Fuel Level	When fuel level low input is active, controller will send a stop alarm signal and it will be displayed in LCD.
15	Low Coolant Level	When genset coolant level low input is active, controller will send a stop alarm signal and it will be displayed in LCD.
16	Temp. Sensor Open	When sensor hasn't connected to corresponding port, controller will send shutdown alarm signal and it will be displayed in LCD.

No.	Items	Description
17	Oil Sensor Open	When sensor hasn't connected to corresponding port, controller will send shutdown alarm signal and it will be displayed in LCD.
18	Maintenance shutdown	When genset running is longer than maintenance time of user setting, and maintenance action is set as shutdown, controller send shutdown alarm signal and it will be displayed in LCD. When maintenance action type is set as "Not used", maintenance alarm reset.
19	Input Shutdown	When external input is active, controller will send shutdown alarm signal and it will be displayed in LCD.
20	Over Power	If over power detection is enabled, when the controller detects that the over power value (power is positive) has exceeded the pre-set value and the action select "Shutdown", it will initiate a shutdown alarm.
21	ECU Shutdown	If an error message is received from ECU via J1939, it will initiate a shutdown alarm.
22	ECU Fail	If the module does not detect the ECU data, it will initiate a shutdown alarm.
23	Over Current Fault Shutdown	When over current fault shutdown input is active, controller will send shutdown alarm signal and it will be displayed in LCD.
24	Over Speed Shutdown Input Alarm	When over speed shutdown input is active, controller will send shutdown alarm signal and it will be displayed in LCD.

Note: ECU warning and Shutdown alarm explains that check genset according to displayed alarm contents; otherwise check engine user manual according to SPN alarm code for gaining information.

6 CONNECTIONS

Compared with HGM6120, HGM6110 doesn't have 3-phase input terminal of mains voltage. The back panel of HGM6120 is as below.

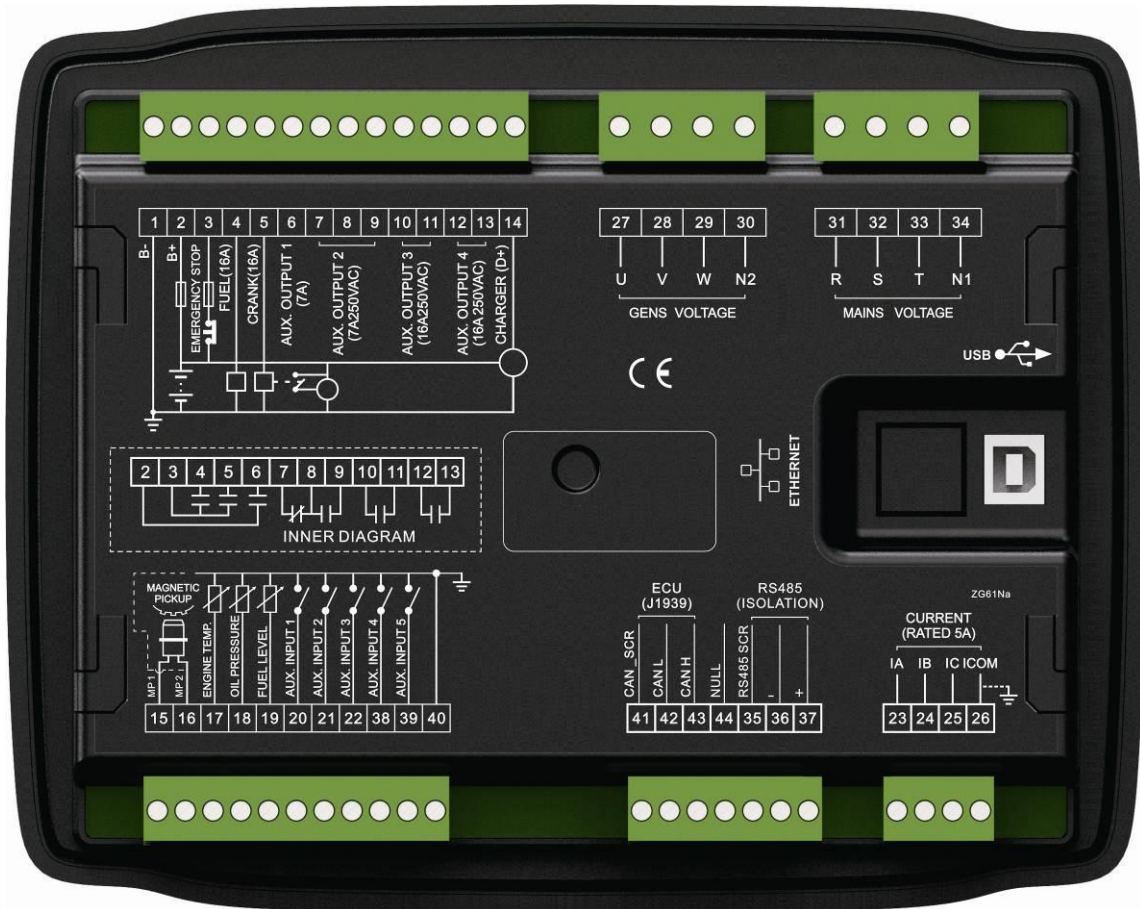



Fig.3 – Controller Rare Panel Drawing

Table 6 – Terminal Connection Description

No.	Function	Cable Size	Description
1	DC input B-	2.5mm ²	Connected to negative of starter battery
2	DC input B+	2.5mm ²	Connected to positive of starter battery. If wire length is over 30m, better to double wires in parallel. Max. 20A fuse is recommended.
3	Emergency Stop	2.5mm ²	Connected to B+ via emergency stop button.
4	Fuel Relay Output	1.5mm ²	B+ is supplied by 3 points, rated 16A
5	Start Relay Output	1.5mm ²	B+ is supplied by 3 points, rated 16A Connect to starter coil
6	Aux. Relay Output 1	1.5mm ²	B+ is supplied by 2 points, rated 7A
7	Aux. Relay Output 2	1.5mm ²	Normal close output, 7 A rated.
8			Relay common port
9			Normal open output, 7 A rated.
10	Aux. Relay Output 3	2.5mm ²	Relay normal open volt-free contact output 16 A rated
11	Aux. Relay Output 4	2.5mm ²	
12			
13			

Reference Table 8

No.	Function	Cable Size	Description	
14	Charging Generator D+ Input	1.0mm ²	Connect to D+ (WL) terminal. If without, the terminal is not connected.	
15	Speed sensor input	0.5mm ²	Connected to Speed sensor, shielding line is recommended.	
16	Speed sensor input, B- is connected.			
17	Temp. Sensor Input	1.0mm ²	Connect to water /cylinder temp. resistance type sensor	Reference Table 10
18	Oil Pressure Sensor Input	1.0mm ²	Connect to oil pressure resistance type sensor	
19	Liquid Level Sensor Input	1.0mm ²	Connect to liquid level resistance type sensor	
20	Configurable Input 1	1.0mm ²	Ground connected is active (B-)	Reference Table 9
21	Configurable Input 2	1.0mm ²	Ground connected is active (B-)	
22	Configurable Input 3	1.0mm ²	Ground connected is active (B-)	
23	CT A Phase Sensing Input	1.5mm ²	Connect secondary coil, rated 5A	
24	CT B Phase Sensing Input	1.5mm ²	Connect secondary coil, rated 5A	
25	CT C Phase Sensing Input	1.5mm ²	Connect secondary coil, rated 5A	
26	CT Common Port	1.5mm ²	Refer to INSTALLATION description.	
27	Generator U phase Voltage Sensing Input	1.0mm ²	Connect to U phase output(2A fuse is recommended)	
28	Generator V phase Voltage sensing Input	1.0mm ²	Connect to V phase output(2A fuse is recommended)	
29	Generator W phase Voltage Sensing Input	1.0mm ²	Connect to W phase output(2A fuse is recommended)	
30	Generator N2 Input	1.0mm ²	Connect to generator N-wire	
31	Mains R phase Voltage Sensing Input	1.0mm ²	Connect to mains R phase(2A fuse is recommended) HGM6110 without	
32	Mains S phase Voltage Sensing Input	1.0mm ²	Connect to mains S phase (2A fuse is recommended) HGM6110 without.	
33	Mains T phase Voltage Sensing Input	1.0mm ²	Connect to mains T phase, (2A fuse is recommended) HGM6110 without.	
34	Mains N1 Input	1.0mm ²	Connect to mains N-wire, HGM6110 without.	
35	RS485 Common Ground	/	Impedance-120Ω shielding wire is recommended, its single-end connect with ground.	
36	RS485 -	0.5mm ²		
37	RS485+	0.5mm ²		
38	Configurable Input 4	1.0mm ²	Ground connected is active (B-)	Reference Table 9
39	Configurable Input 5	1.0mm ²	Ground connected is active (B-)	
40	Sensor Common	1.0mm ²	Sensor common port	
41	CAN COM	0.5mm ²	Impedance-120Ω shielding wire is recommended, its single-end connect with ground (the controller without CANBUS function doesn't have this terminal).	
42	CAN L	0.5mm ²		
43	CAN H	0.5mm ²		
44	NULL			

 **Note:** USB ports in controller rear panel are programmable parameter ports; user can directly program via PC.

7 PARAMETER RANGE AND DEFINITION

7.1 PARAMETER CONTENT AND RANGE TABLE

Table 7 – Parameter Content and Range

No.	Items	Range	Default	Description
1	Mains Normal Delay	(0-3600)s	10	The delay from abnormal to normal or from normal to abnormal. It used for ATS (automatic transfer switch) control.
2	Mains Abnormal Delay	(0-3600)s	5	
3	Mains Under Voltage	(30-60000)V	184	When mains voltage is under the point, mains under voltage active. When the value is 30, mains under voltage disabled. Return difference is 10V.
4	Mains Over Voltage	(30-60000)V	276	When mains voltage is greater than the point, mains over voltage active. When the point is 60000V, mains over voltage disabled. Return difference is 10V.
5	Transfer Delay	(0-99.9)s	1.0	It's the delay from mains open to generator closed or from generator open to mains closed.
6(1)	Start Delay	(0-3600)s	1	Time from mains abnormal or remote start signal is active to start genset.
7(2)	Stop Delay	(0-3600)s	1	Time from mains normal or remote start signal is inactive to genset stop.
8(3)	Start Times	(1-10) times	3	When engine start failure, it's the maximum cranking times. When setting crank times out, controller send start fail signal.
9(4)	Preheat Delay	(0-300)s	0	Time of pre-powering heat plug before starter is powered up.
10(5)	Cranking Time	(3-60)s	8	Time of starter power up each time.
11(6)	Crank Rest Time	(3-60)s	10	The second waiting time before power up when engine start fail.
12(7)	Safety On Time	(1-60)s	10	Alarm for low oil pressure, high temp, under speed, under frequency /voltage, Failed To Charge are all inactive.
13(8)	Start Idle Time	(0-3600)s	0	Idle running time of genset when starting.
14(9)	Warming Up Time	(0-3600)s	10	Warming time between genset switch on and high speed running.
15(10)	Cooling Time	(3-3600)s	10	Time for cooling before stopping.
16(11)	Stop Idle Time	(0-3600)s	0	Idle running time when genset stop.
17(12)	ETS Solenoid Hold	(0-120)s	20	Stop electromagnet's power on time when genset is stopping.



No.	Items	Range	Default	Description
18(13)	Fail to Stop Delay	(0-120)s	0	If "ETS Solenoid Hold" set as 0, it is the time from end of idle delay to gen-set at rest; if not 0, it is from end of ETS solenoid delay to gen-set at rest.
19(14)	Switch Close Time	(0.0-10.0)s	5.0	Mains' or generator's switch closing pulse width, when it is 0, output is continuous.
20(15)	Flywheel Teeth	(10.0-300.0)	118	Number of flywheel teeth, it can detect disconnection conditions and engine speed.
21(16)	Gen Abnormal Delay	(0-20.0)s	10.0	Over or under volt alarm delay
22(17)	Gen Over Voltage shutdown	(30-60000)V	264	When genset voltage is over the point, generator over voltage is active. When the point is 60000V, generator over voltage is disabled.
23(18)	Gen Under Voltage Shutdown	(30-60000)V	196	When generator voltage is under the point, generator under voltage is active. When the point is 30V, generator under voltage is disabled.
24(19)	Gen Under Speed shutdown	(0-6000)r/min	1200	When the engine speed is under the point for 10s, shutdown alarm signal is sent out.
25(20)	Gen Over Speed shutdown	(0-6000)r/min	1710	When the engine speed is over the point for 2s, shutdown alarm signal is sent.
26(21)	Gen Under Frequency shutdown	(0-75.0)Hz	45.0	When generator frequency is lower than the point (not equal to 0) for 10s, shutdown alarm signal is sent.
27(22)	Gen Over Frequency shutdown	(0-75.0)Hz	57.0	When generator's frequency is over the point and continues for 2s, generator over frequency is active.
28(23)	High Temperature stop	(80-300)°C	98	When engine temperature sensor value is over this point, it sends out high temp. alarm. When the value is 300, warning alarm won't be sent. (only suited for temperature sensor, except for high temp. pressure alarm signal inputted by programmable input port)
29(24)	Low Oil Pressure shutdown	(0-400)kPa	103	When engine oil pressure sensor value is under this point, Low Oil Pressure alarm is sending out. When the value is 0, warning alarm won't be sent. (only suited for oil pressure sensor, except for low oil pressure alarm signal inputted by programmable input port)



No.	Items	Range	Default	Description
30(25)	Low Fuel Level Warning Value	(0-100)%	10	When fuel level sensor value under this point and remains for 10s, genset send out warning alarm, only warn but not shutdown.
31(26)	Loss Of Speed Signal Delay	(0-20.0)s	5.0	When the delay setting as 0s, it only warn but not shutdown.
32(27)	Charge Alternator Fail	(0-30)V	6.0	During genset normal running, when B+ and charger D+ (WL) voltage difference is above this value for 5s, the controller issues Failed To Charge warning.
33(28)	Battery Over Voltage	(12-40)V	33.0	When generator battery voltage is over the point and remains for 20s, battery over voltage signal is active. it only warn but not shutdown.
34(29)	Battery Under Voltage	(4-30)V	8.0	When generator battery voltage is under the point and remains for 20s, battery under voltage signal is active. it only warn but not shutdown.
35(30)	CT Ratio	(5-6000)/5	500	Current transformer ratio.
36(31)	Full Load Rating	(5-6000)A	500	Rated current of generator, used for calculating over load current.
37(32)	Over Current Percentage	(50-130)%	120	When load current is over the point, the over current delay is initiated.
38(33)	Over Current Delay	(0-3600)s	30	When load current is over the point, over current signal is sent. When the delay is 0, only warn but not shutdown.
39(34)	Fuel Pump On	(0-100)%	25	When the fuel level lower than the set value for 10s, send a signal to open fuel pump.
40(35)	Fuel Pump Off	(0-100)%	80	When the fuel level higher than the set value for 10s, send a signal to close fuel pump.
41(36)	Relay Output 1	(0-26)	2	Factory default: Energized to stop. See 7.2
42(37)	Relay Output 2	(0-26)	3	Factory default: Idle control. See 7.2
43(38)	Relay Output 3	(0-26)	5	Factory default: Gens closed. See 7.2
44(39)	Relay Output 4	(0-26)	6	Factory default: Mains closed. See 7.2
45(40)	Digital Input 1	(0-25)	1	Factory default: High temperature alarm. See 7.3
46(41)	Active Type	(0-1)	0	Factory default: close
47(42)	Delay	(0-20.0)s	2.0	
48(43)	Digital Input 2	(0-25)	2	Factory default: Low oil pressure alarm. See 7.3
49(44)	Active Type	(0-1)	0	Factory default: close
50(45)	Delay	(0-20.0)s	2.0	
51(46)	Digital Input 3	(0-25)	10	Factory default: Remote start input. See 7.3
52(47)	Active Type	(0-1)	0	Factory default: close



No.	Items	Range	Default	Description
53(48)	Delay	(0-20.0)s	2.0	
54(49)	Digital Input 4	(0-25)	11	Factory default: Low fuel level warn. See 7.3
55(50)	Active Type	(0-1)	0	Factory default: close
56(51)	Delay	(0-20.0)s	2.0	
57(52)	Digital Input 5	(0-25)	12	Factory default: Low coolant level warn. See 7.3
58(53)	Active Type	(0-1)	0	Factory default: close
59(54)	Delay	(0-20.0)s	2.0	
60(55)	Power On Mode	(0-2)	0	0: Stop Mode; 1: Manual Mode; 2: Auto Mode
61(56)	Module Address	(1-254)	1	The address of controller.
62(57)	Password	(0-9999)	0318	See Note 4
63(58)	Crank Disconnect Condition	(0-6)	2	Conditions of disconnecting starter (generator, magnetic pickup sensor, oil pressure), Each condition can be used alone and simultaneously to separating the start motor and genset as soon as possible.
64(59)	Engine Speed of Crank Disconnect	(0-3000)r/min	360	When engine speed is over this point, starter will disconnect.
65(60)	Frequency of Crank Disconnect	(0.0-30.0)Hz	14.0	When generator frequency is over this point, starter will disconnect.
66(61)	Oil Pressure of Crank Disconnect	(0-400)kPa	200	When engine oil pressure is over this point, starter will disconnect.
67(62)	High Temp. Stop Inhibit	(0-1)	0	Default: when temperature is overheat, the genset alarm and shutdown. Note1
68(63)	Low OP Inhibit Stop Inhibit	(0-1)	0	Default: when oil pressure is too low, it alarm and shutdown. Note2
69(64)	AC System	(0-3)	0	0: 3P4W 1: 2P3W 2: 1P2W 3: 3P3W
70(65)	Temp. Sensor Curve Type	(0-14)	8	SGX See 7.4
71(66)	Pressure Sensor Curve Type	(0-14)	8	SGX See 7.4
72(67)	Fuel Level Sensor Curve Type	(0-7)	3	SGD See 7.4
73(68)	Generator Poles	(2-64)	4	Number of magnetic poles, used for calculating rotating speed of generator without speed sensor.
74(69)	Temp. Sensor Open Circuit Action	(0-2)	1	0: Not used; 1: Warning;
75(70)	Oil Pressure Sensor Open Circuit Action	(0-2)	1	2: Shutdown



No.	Items	Range	Default	Description
76(71)	Disconnect Oil Pressure Delay	(0-20.0)s	0.0	When disconnect conditions include oil pressure and engine oil pressure is higher than disconnect oil pressure delay, the genset is regarded as start successfully and starter will disconnect.
77(72)	Scheduled Run	(0-1)	0	0:Disabled; 1:Enabled.
78(73)	Scheduled Period	(0-1)	0	Circulate condition: monthly, weekly and daily can be selected. Start time and duration can be set.
79(74)	Auto Start Inhibited	(0-1)	0	0:Disabled; 1:Enabled.
80(75)	Scheduled Period	(0-2)	0	Circulate condition: monthly, weekly and daily can be selected. Don't start time and duration can be set.
81(76)	Overload Action	(0-2)	0	0 Not used; 1 Warn; 2 Shutdown When power is higher than preset value and duration exceeds than delay, over power warning is active. Return and delay value can be set.
82(77)	Start Interface	(0-1)	0	0:Disabled; 1:Enabled. Start interface delay can be set.
83(78)	Maintenance Password	(0-9999)	0	Enter password interface of maintenance configuration.
84(79)	Date/Time	Set the date/time of controller.		
85(80) 94(89)	Flexible Sensor Curve Type	(0-2)	0	0 User-defined temperature sensor 1 User-defined pressure sensor 2 User-defined level sensor Choose sensor which need to be set, input every point (8 points need to be input) resistance and corresponding value(or current, voltage) of curve.
86(81)	Engine Type	(0-39)	0	0: Conventional Genset
87(82)	SPN Alarm Version	(0-3)	0	SPN Alarm Version
88(83)	Custom Theme	(0-2)	0	0:Default Theme; 1:OEM Plant Theme; 2: Terminal Users Theme
89(84) 85(80)	Fuel Output Time	(1-60)s	1	It is the time of the genset fuel output during power on.
90(85) 86(81)	Manual Mode ATS	(0-1)	0	0: Key Switch; 1: Auto Switch.



No.	Items	Range	Default	Description
91(86) 87(82)	Speed Raise Pulse	(0-20.0)s	0.2	It is the speed-up pulse output time, when the unit enters the high-speed warm-up.
92(87) 88(83)	Speed Drop Pulse	(0-20.0)s	0.2	It is the speed-drop pulse output time, when the unit enters the stop idling.
93(88) 89(84)	Fuel Level Low Shutdown	(0-100)%	5	When fuel level of external level sensor falls below the setting limit and lasts for 5s, low fuel shutdown alarm will be initiated; if limit value set as 0, low fuel shutdown alarm will not be initiated.
94(89) 90(85)	ATS Open Time	(1.0-60.0)s	3.0	
95(90) 91(86)	Gen PT Ratio	(0-1)	0	0:Disabled; 1:Enabled. PT primary and PT secondary can be set.
96(91) 92(87)	Mains PT Ratio	(0-1)	0	0:Disabled; 1:Enabled. PT primary and PT secondary can be set. HGM6110N is reserved and without this settings.
97(91) 93(88)	Active Power Loading Percentage	(0-1)	0	0:Disabled; 1:Enabled. When it is enabled, it is active power/rated power*100; when it is disabled, it is average current of the 3 phases/rated current*100;

▲Note1: The value in first line of “Number” column is for HGM6120CAN and the value in brackets is for HGM6110CAN; If the HGM6100N and HGM6100CAN parameter numbers are inconsistent, the second line of “Number” column is for HGM6120N, and the value in brackets is for HGM6110N.

▲Note2: if select high temperature inhibit, or set programmable input as High Temperature Inhibit (this input is active), when temperature is higher than pre-setting threshold, controller sends warning signal only and not shutdown.

▲Note3: if select low oil pressure inhibit, or set programmable input as Low Oil Pressure Inhibit (this input is active), when low oil pressure is lower than pre-setting threshold, controller sends warning signal only and not shutdown.

▲Note4: If default password (0318) isn't changed, it doesn't need to input when configuring parameters via PC software; if the password is changed for the first time via PC software, it need to input password in password window.

▲Note5: Between input correct password and LCD back light haven't got dark, input parameter numbers can enter parameter setting interface when enters “Password Input” again.

▲Note6: In teeth configuration interface, if being in teeth configuration status and frequency is larger than 20Hz, press start key for auto calculating teeth numbers and press confirm key for changing teeth numbers.

7.2 PROGRAMMABLE OUTPUT 1-4 TABLE

Table 8 – Definition Content of Programmable Output 1-4










No.	Items	Description
0	Not Used	Output is disabled when this item is selected.
1	Common Alarm	Including all shutdown alarm and warning alarm. When a warning alarm occurs, the alarm won't self-lock; When a shutdown alarm occurs, the alarm will self-lock until alarm is reset.
2	Energize to Stop	Used for the genset with stop solenoid. Pick-up when idle speed is over while disconnect when ETS delay is over.



No.	Items	Description
3	Idle Control	Used for the genset with idle speed. Pick-up when crank while disconnect when enter into warming up. Pick-up when stop idle while disconnect when genset stop completely.
4	Preheat Control	Close before started and disconnect before powered on.
5	Close Gen Output	When close time is set as 0, it is continuous closing.
6	Close Mains Output	HGM6110 without.
7	Open	When close time is set as 0, Open Breaker is disabled.
8	Speed Rise Relay	Pick-up when enter into warming up time. Disconnect when raise speed auxiliary input active.
9	Speed Drop Relay	Pick-up when enter into stop idle or ETS solenoid stop (shutdown alarm). Disconnect when droop speed auxiliary input active.
10	Run Output	Output when genset is in normal running, disconnect when rotating speed is lower than engine speed after fired.
11	Fuel Pump Control	Pick-up when the fuel level lower than the open threshold or low fuel level warning is active; disconnect when the fuel level over the close threshold and the low fuel level warning input is disabled.
12	High Speed Control	Output when it enter into warming up time, and disconnect after cooling.
13	Auto Mode	The controller is in Auto Mode.
14	Trip and Stop	Output when shutdown alarm occurs and open when alarm resets.
15	Audible Alarm	When shutdown alarm and warn alarm, audible alarm is set as 300s. In audible alarm output duration, when panel any key or "alarm mute" input is active, it can remove the alarm.
16	Heater Control	It is controlled by cooler of temperature sensor's limited threshold.
17	Fuel On	Action when genset is starting and disconnect when stop is completed.
18	Start Output	Genset output in start output status and open in other status.
19	ECU Stop	Used for ECU engine and control its stop.
20	ECU Power Supply	Used for ECU engine and control its power.
21	ECU Warning	Indicate ECU sends a warning signal.
22	ECU Shutdown	Indicate ECU sends a shutdown signal.
23	ECU Communication Failure	Indicate controller not communicates with ECU.
24	Speed Raise Pulse	Raising speed time is output while the unit entering into hi-speed warming up.
25	Speed Drop Pulse	Dropping speed time is output while the unit entering into stop idling.
26	Oil Pump Control	This function only suits for HGM6100CAN with engine type Yuchai-LMB. When unit is standby, pump control output per 30 minutes. If oil pressure is above 100kPa or output delay is more than 1minute, it will stop output; if unit is in re-heating state, oil pump control will always output.

7.3 PROGRAMMABLE INPUT 1-5 TABLE

Table 9 - Definition Content of Programmable Input 1-5 (Active When Connect To Ground (B-))

No.	Items	Description
0	Not Used	
1	High Temperature Shutdown	If the signal is active after safety run on delay over, genset will immediately alarm to shutdown.
2	Low Oil Pressure Shutdown	
3	Warn Input	Only warning, not shutdown.
4	Shutdown Input	If the signal is active, genset will immediately alarm to shutdown.
5	WTH STOP by Cool	During engine running and the input is active, if high temperature occurs, controller will stop after high speed cooling; when the input is disabled, controller will stop immediately.
6	Generator Closed Auxiliary	Connect to auxiliary port of gen load breaker.
7	Mains Closed Auxiliary	Connect to auxiliary port of mains load breaker.
8	Inhibit WTH STOP	When it is active, high oil temperature stop is inhibited. See Note2 of Table8 for more information.
9	Inhibit OPL STOP	When it is active, low oil pressure stop is inhibited. See Note3 of Table8 for more information.
10	Remote Start	In Auto mode, when input active, genset can be started and with load after genset is OK; when input inactive, genset will stop automatically.
11	Fuel Level Warning	Connected to sensor digital input. The controller sends an warning alarm signal when active.
12	Coolant Level Warning	
13	Fuel Level Shutdown	Connected to sensor digital input. The controller sends an shutdown alarm signal when active.
14	Coolant Level Shutdown	
15	Inhibit Start Auto	In Auto Mode, when the input is active, no matter mains normal or not, genset won't start. If genset is in normal running, stop process won't be executed. When input is disabled, genset will automatically start or stop judging by mains normal or not.
16	Remote Control	All buttons in panel is inactive except     and Remote Mode is displayed on LCD. Remote module can switch module mode and start/stop operation via panel buttons.
17	Charge Alt Fail IN	Connect to failed to charge output.
18	Panel Lock	All buttons in panel is inactive except     and there is  in the left of fifth row in LCD when input is active.
19	Alarm Mute	Can prohibit "Audible Alarm" output when input is active.
20	Idle Control Mode	In this mode, under voltage, under frequency and under speed are not protected.



No.	Items	Description	
21	61 Hz Select	It is used for J1939 engine with CANBUS port, when input is active, frequency is 60Hz.	
22	Raise Speed Pulse	If engine type is common J1939, when input is active, engine target speed will increase 5RPM.	
23	Drop Speed Pulse	If engine type is common J1939, when input is active, engine target speed will decrease 5RPM.	
24	IDMT Fault Shutdown	When input is active, controller will initiate shutdown alarms.	Only HGM6100N with these functions.
25	Mechanical Over Speed	When input is active, controller will initiate shutdown alarms.	

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7.4 SENSOR SELECTION

Table 10 – Sensor Selection

No.	Items	Content	Description
1	Temperature Sensor	0 Not used 1 User Configured (Resistance Type) 2 VDO 3 SGH 4SGD 5 CURTIS 6 DATCON 7 VOLVO-EC 8 SGX 9 User Configured (4-20mA) 10 User Configured (0-5V) 11 Digital Closed 12 Digital Open 13 Reserved 14 Reserved	Defined input resistance range is 0Ω~6000Ω, factory default is SGX sensor.
2	Pressure Sensor	0 Not used 1 User Configured (Resistance Type) 2 VDO 3 SGH 4 SGD 5 CURTIS 6 DATCON 7 VOLVO-EC 8 SGX 9 User Configured (4-20mA) 10 User Configured (0-5V) 11 Digital Closed 12 Digital Open 13 VDO 5Bar 14 Reserved	Defined input resistance range is 0Ω~6000Ω, factory default is SGX sensor.
3	Fuel Level Sensor	0 Not used 1 User Configured (Resistance Type) 2 SGH 3 SGD 4 User Configured (4-20mA) 5 User Configured (0-5V) 6 Digital Closed 7 Digital Open	Defined input resistance range is 0Ω~6000Ω, factory default is SGD sensor.

▲Note: it needs special instructions for ordering when the genset use 4-20mA or 0-5V sensors.

7.5 CONDITIONS OF CRANK DISCONNECT

Table 11 – Crank Disconnect Conditions

No.	Content
0	Speed
1	Frequency
2	Speed + Frequency
3	Speed + Oil pressure
4	Frequency + Oil pressure
5	Frequency + Speed + Oil pressure
6	Oil pressure

- 1) There are 3 kinds of crank disconnect conditions. Speed, Generator frequency and Oil pressure can be used alone. Oil pressure is used with speed and the generator frequency together is recommended, in order to make the starter and the engine disconnect as soon as possible.
- 2) Speed is the signal measured by magnetic sensor, which is installed in the engine for testing flywheel teeth.
- 3) When choosing speed, ensure the number of flywheel teeth is same as the pre-set, otherwise over or under speed shutdown may appear.
- 4) If generator has no magnetic pickup sensor, don't choose speed item; otherwise Fail to Start or Loss of Speed Signal shutdown will occur.
- 5) If the generator has no oil pressure sensor, don't choose corresponding item.
- 6) If generator frequency has not been selected, controller will not measure and display the relative parameters (can be applied to the pump set); if speed has not been selected, the rotating speed will be calculated by the generating AC signal.

8 PARAMETER SETTING

After controller powered on, press  to enter into the parameters setting menu:

- 1) Parameters Setting
- 2) Information
- 3) Language
- 4) Event Log
- 5) Maintenance Setting

— Parameters Setting

“0318” can set all items in table 7 during inputting password. When default password has been changed, it needs to input the same password with controller for parameter setting via PC software.

If more parameter items need to be set or password is forgotten, such as voltage and current calibration, please contact with the factory.


▲Notes:

- 1) **HGM6110**, there are no items 1-5 in table 7; programmable output 1-4 have no digital outputs about mains.

- 2) Please modify the parameters in standby mode (crank conditions, auxiliary input and output configuration, multi delays, etc.) otherwise shutdown alarm or other abnormal conditions may appear.
- 3) The over-voltage threshold must be greater than the under-voltage threshold; otherwise over-voltage and under-voltage will occur at the same time.
- 4) The over-speed threshold must be greater than under-speed threshold, otherwise over speed and under speed will occur at the same time.
- 5) Set frequency value (after crank disconnect) as low as possible, in order to disconnect starter quickly.
- 6) Programmable input 1-5 cannot be set as the same items, otherwise it cannot realize correct function; programmable output 1-4 can be set as the same item.
- 7) If need to shut down after cooling, please set any input as “ stop after cooling “, then connect this input to ground; or set high temperature stop action as “cooling stop”

— **Information**





- 1) LCD will display some information of controller, such as software version, issue date.

Note: Pressing  will display the status of digital inputs and outputs.

2) Language

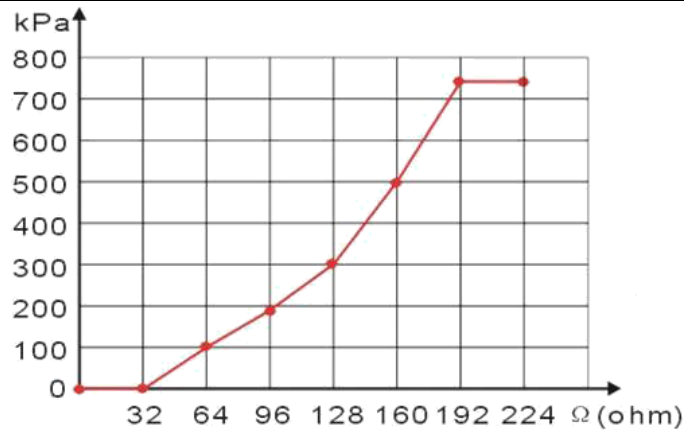
User may select display language as Chinese, English, Spanish, Russian, Portuguese, Turkey, Polish and French.

3) LCD contrast ratio adjustment

Press  and  (or  and ) and adjust LCD contrast ratio, which shall make the LCD characters clearer. Adjustment range is 0-9.

9 SENSOR SETTING

- When choosing sensor, standard of sensor curve will be needed. If temperature sensor is set as SGH (120°C resistor type), sensor curve should be SGH (120°C resistor type); If it is set as SGD (120°C resistor type), sensor curve should be SGD curve.
- If there is difference between standard sensor curve and chosen sensor curve, select “defined sensor”, and then input defined sensor curve.
- When sensor curve is inputted, X value (resistance) must be in accordance with the order of higher to lower, otherwise errors will occur.
- When sensor is selected as “Not used”, temperature, pressure and fuel level will be display as “ - - -” in LCD.
- If there is no pressure sensor, but only has low pressure alarm switch, then you must set pressure sensor as “Not used”, otherwise oil pressure low alarm shutdown may appear.
- Can set several points of forehead or backmost as the same ordinate, as the following picture:


Fig.4 Sensor Curve Diagram
Table 12 - Conventional pressure unit conversion table

	1N/m ² (pa)	1kgf/cm ²	1bar	(1b/in ²) psi
1Pa	1	1.02×10^{-5}	1×10^{-5}	1.45×10^{-4}
1kgf/cm ²	9.8×10^4	1	0.98	14.2
1bar	1×10^5	1.02	1	14.5
1psi	6.89×10^3	7.03×10^{-2}	6.89×10^{-2}	1

10 COMMISSIONING

Before operation, the following checking should be carried out:

- Check and ensure all the connections are correct and wires diameter is suitable.
- Ensure that the controller DC power has fuse; battery positive and negative have correctly connected.
- Emergence stop input must be connected to positive of starting battery via normally close contact of emergency stop.
- Take proper actions to prevent engine to disconnect crank (e. g. Remove the connections of fuel value). If checking is OK, connect start battery, select Manual Mode, controller will execute the program.
- Set controller as Manual Mode, press “start” button to start genset. If failed within the setting crank times, controller will send “Failed to Start” signal; then press “stop” to reset controller.
- Recover actions of preventing engine to disconnect crank (e. g. Connect wire of fuel value), press “start” button again, genset will start. If everything goes well, genset will normal run after idle running (if configured). During this period, watch for engine’s running situations and voltage and frequency of alternator. If there is abnormal, stop genset and check all connections according to this manual.
- Select the Auto Mode from front panel, connect to mains signal. After the mains normal delay, controller will transfer ATS (if configured) into mains load. After cooling, controller will stop genset and into standby state until mains abnormal again.
- When mains abnormal again, genset will start automatically and into normal running, send signal to make gens close, transfer ATS and make genset take load. If it not likes this, please check connections of ATS according to this manual.
- If there are any other questions, please contact SmartGen’s service.

11 TYPICAL APPLICATION

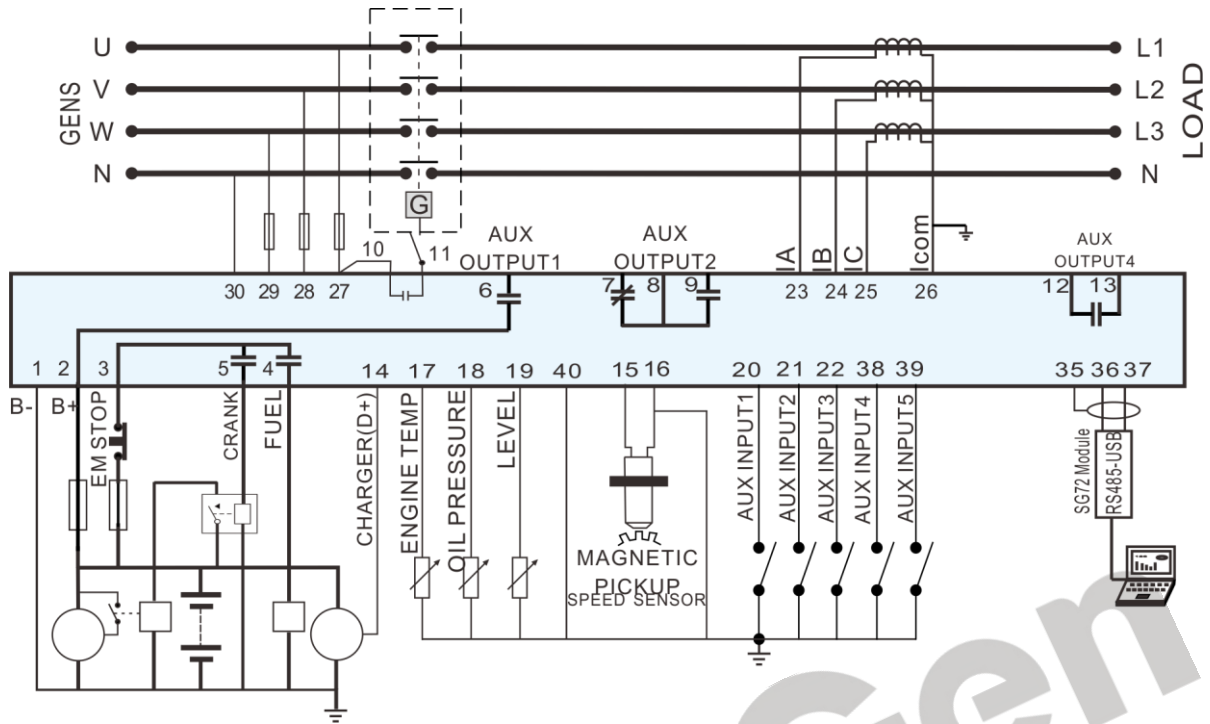


Fig.5 - HGM6110NC Typical Application Diagram

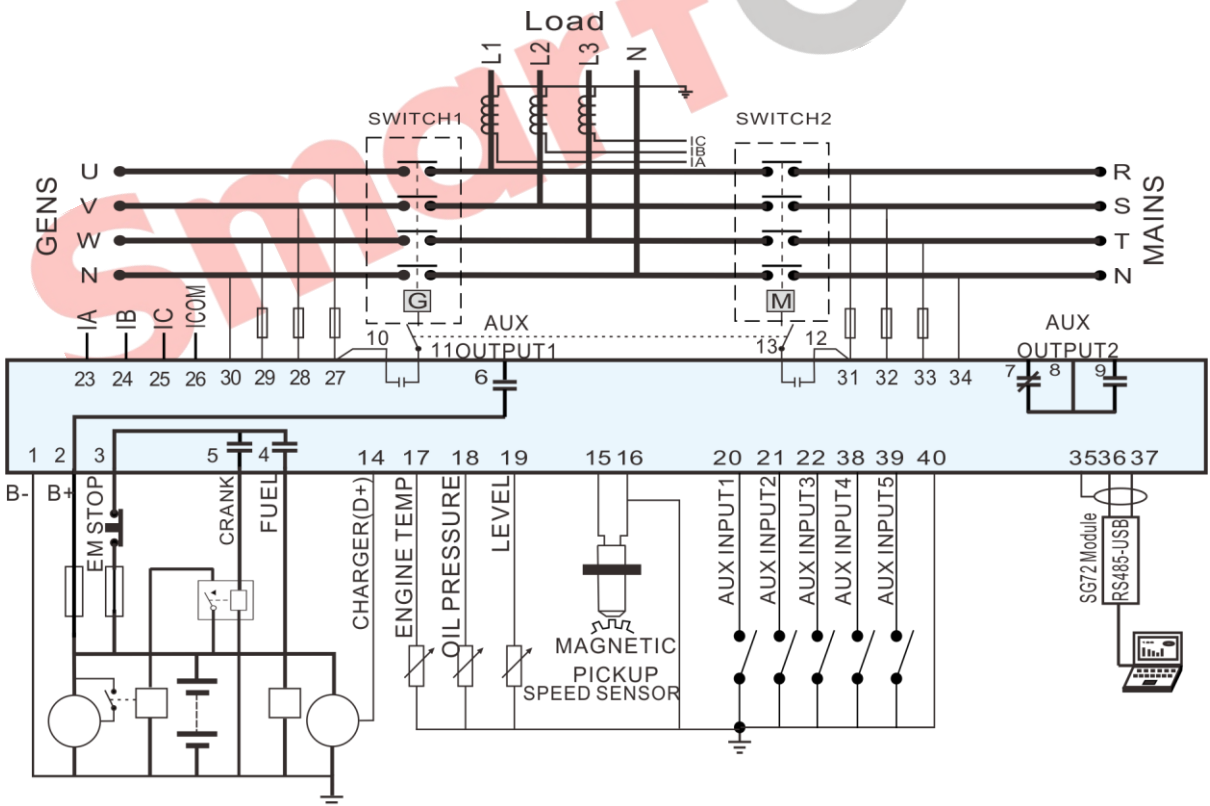


Fig.6 - HGM6120NC Typical Application Diagram

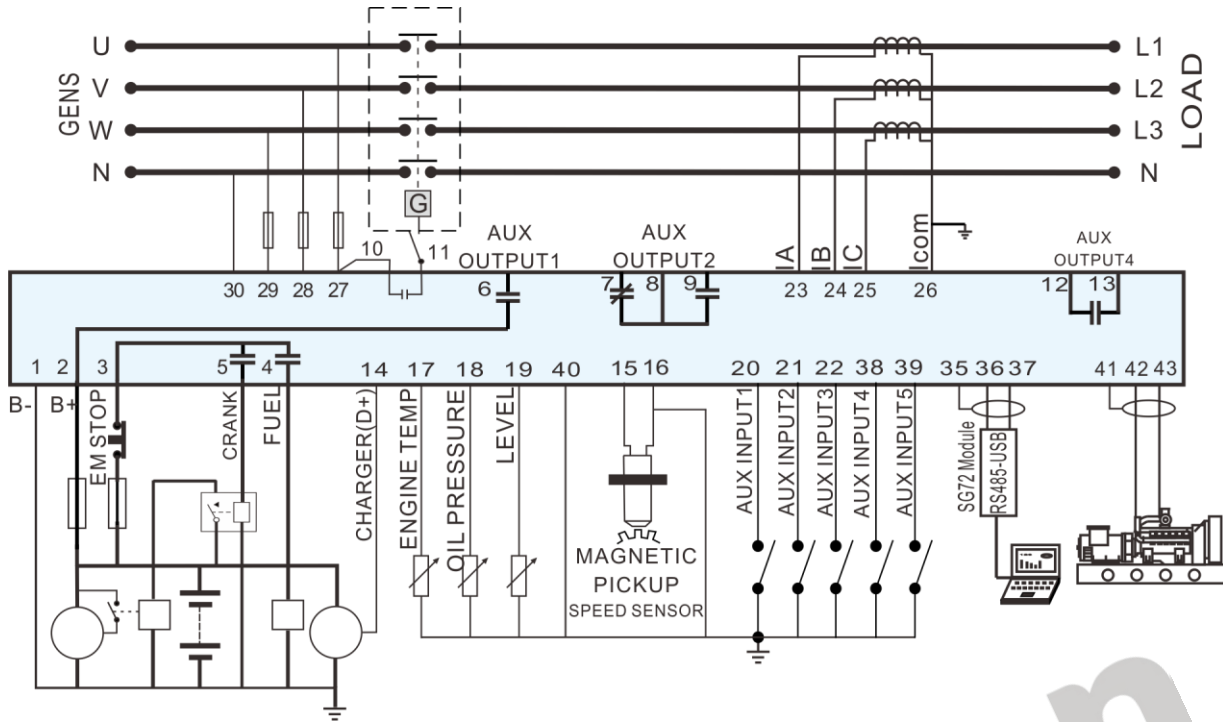


Fig.7 - HGM6110CAN Typical Application Diagram

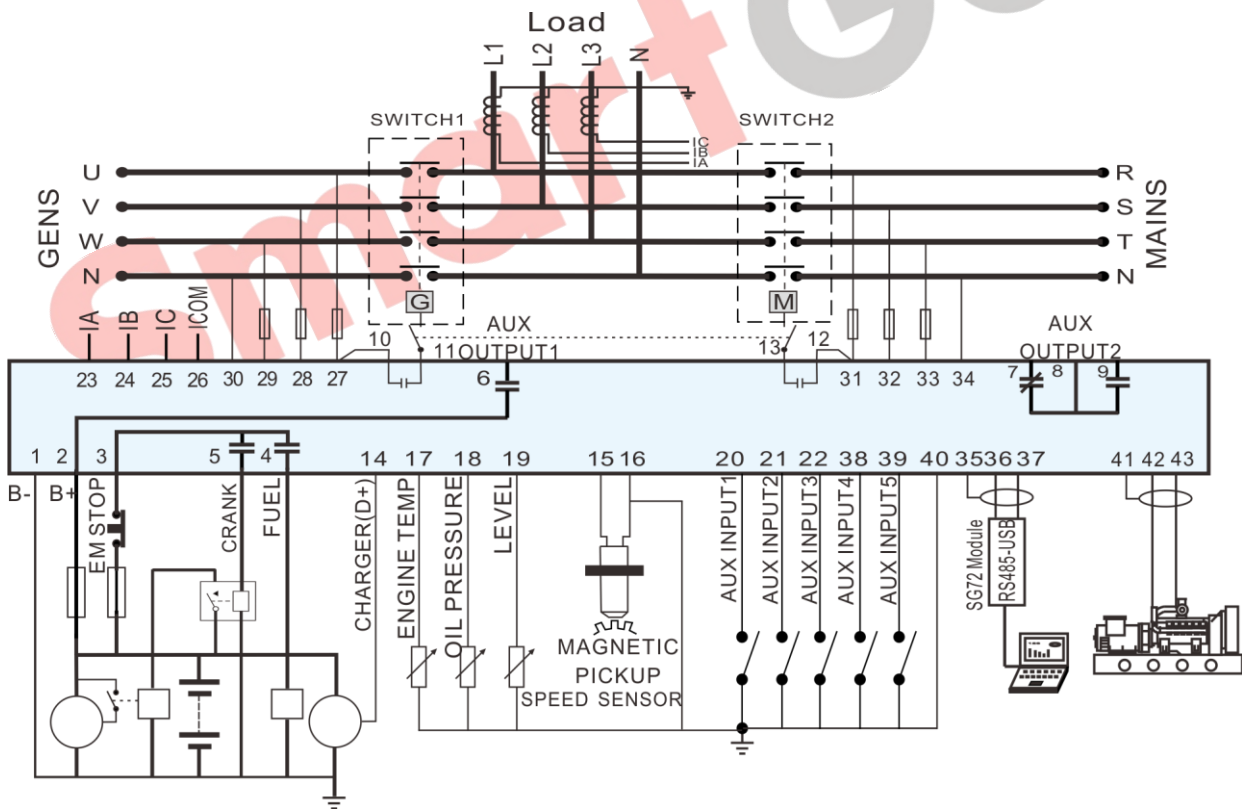


Fig.8 - HGM6120CAN Typical Application Diagram

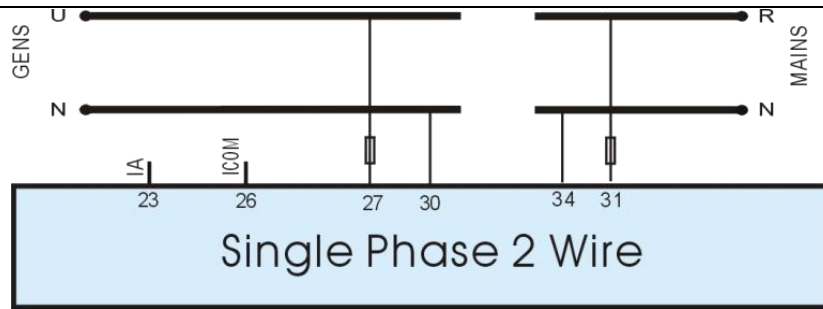


Fig. 9 - Single Phase 2 Wire

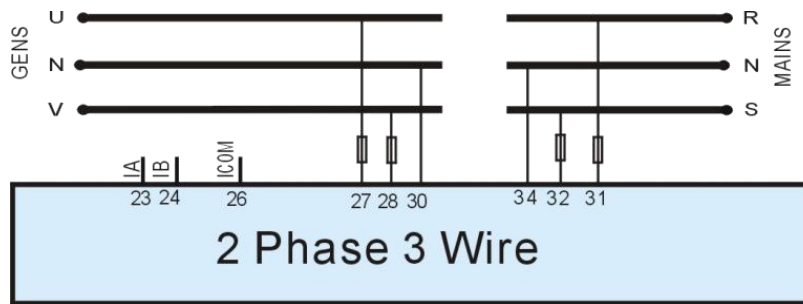


Fig. 10 - 2 Phase 3 Wire

Note: Recommend that the output of crank and Fuel expand high capacity relay.

12 INSTALLATION

12.1 FIXING CLIPS

The module is held into the panel fascia using the supplied fixing clips.

- Withdraw the fixing clip screw (turn anticlockwise) until it reaches proper position.
- Pull the fixing clip backwards (towards the back of the module) ensuring four clips are inside their allotted slots.
- Turn the fixing clip screws clockwise until they make contact with the panel.
- Care should be taken not to over tighten the screws of fixing clips.

12.2 OVERALL DIMENSION AND PANEL CUTOUT

Unit: mm

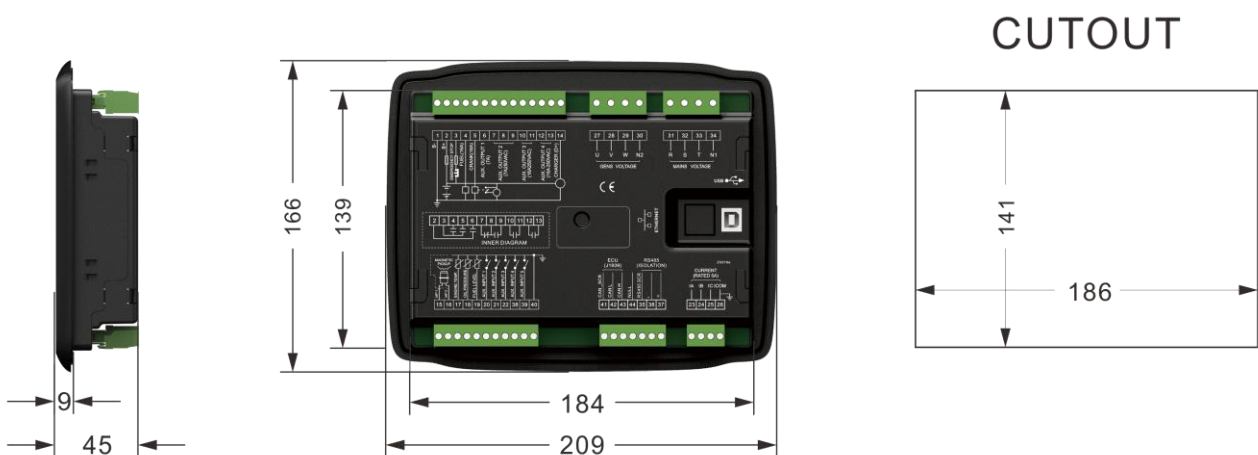


Fig.11 – Case and Overall Dimensions

HGM6110N series controller can be applicable to (8~35) VDC battery voltage. Battery negative must be reliably connected to engine shell. The connection between controller power and battery should not be less than 2.5mm². If a float charger is fitted, please connect output line of the charger with battery directly, and then connect battery positive and negative to power input of controller separately, in case that charger will interfere with the normal running of controller.

1) Speed Sensor Input

Speed sensor is installed in the engine for testing flywheel teeth. The connection with controller uses 2-core screen, shield layer should be connected to terminal16 of controller and the other end vacant. The other two signal lines are respectively connected to terminal15 and terminal16. At full speed, output voltage range is (1~24) VAC (RMS), 12VAC is recommended (rated speed). During installing, make the speed sensor contact the flywheel firstly, then pour out 1/3 laps, finally lock nut on the sensor.

2) Output And Expansion Relay

All the outputs of controller are relay output. If need to expand relay, please add freewheeling diode in both ends of relay coil (when expansion relay coil links DC), or add RC loop (when expansion relay coil links AC), in case controller or other equipments are interfered.

3) AC Input

HGM6110N series controller must externally connect to current transformer; CT secondary current must be 5A. Besides, the phase of CT and input voltage must be correct, or the sampling current and active power may be incorrect.

▲Notes: A. Icom must connect to battery cathode of the controller.

B. When there is load current, open circuit is inhibited in the CT secondary side.

5) Dielectric Strength Test

When the controller has been installed in the control panel, during the test please disconnect all the terminals, in case high voltage damages the controller.

13 CONNECTIONS OF CONTROLLER WITH J1939 ENGINE

13.1 CUMMINS ISB/ISBE

Table13 – Connector B

Terminals of controller	Connector B	Remark
Programmable output port 1	39	Set configurable output 1 as “Fuel Relay Output”
Start relay output	-	Connect with starter coil directly
Programmable output port 2	Expand 30A relay, battery voltage of 01,07,12,13 is supplied by relay.	ECU power Set configurable output 2 as “ECU power”

Table 14 – 9 Pins Connector

Terminals of controller	9 pins connector	Remark
CAN_SCR	SAE J1939 shield	CAN communication shielding line(connect to ECU terminal only)
CAN(H)	SAE J1939 signal	Using impedance 120Ω connecting line.
CAN(L)	SAE J1939 return	Using impedance 120Ω connecting line.

Engine type: Cummins ISB

13.2 CUMMINS QSL9

Suitable for CM850 engine control mode

Table 15 – 50 Pins Connector

Terminals of controller	50 pins connector	Remark
Programmable output port 1	39	Set configurable output 1 as “Fuel Relay Output”
Start relay output	-	Connect to starter coil directly

Table 16 – 9 Pins Connector

Terminals of controller	9 pins connector	Remark
CAN_SCR	SAE J1939 shield-E	CAN communication shielding line(connect to ECU terminal only)
CAN(H)	SAE J1939 signal-C	Using impedance 120Ω connecting line
CAN(L)	SAE J1939 return-D	Using impedance 120Ω connecting line

Engine type: Cummins-CM850

13.3 CUMMINS QSM11 (IMPORT)

It is suitable for CM570 engine control mode. Engine type is QSM11 G1, QSM11 G2.

Table 17 – C1 Connector

Terminals of controller	C1 connector	Remark
Programmable output1	5&8	Set configurable output 1 as “Fuel Relay Output”. Outside expand relay, when fuel output, making make port 5 and port 8 of C1 be connected
Start relay output	-	Connect to starter coil directly

Table 18 – 3 Pins Data Link Connector

Terminals of controller	3 pins data link connector	Remark
CAN_SCR	C	CAN communication shielding line(connect to ECU terminal only)
CAN(H)	A	Using impedance 120Ω connecting line
CAN(L)	B	Using impedance 120Ω connecting line

Engine type: Cummins ISB

13.4 CUMMINS QSX15-CM570

It is suitable for CM570 engine control module. Engine type is QSX15.

Table 19 – 50 Pins Connector

Terminals of controller	50 pins connector	Remark
Programmable output1	38	Oil spout switch; Set configurable output 1 as “Fuel Relay Output”.
Start relay output	-	Connect to starter coil directly

Table 20 – 9 Pins Connector

Terminals of controller	9 pins connector	Remark
CAN_SCR	SAE J1939 shield-E	CAN communication shielding line(connect to ECU terminal only)
CAN(H)	SAE J1939 signal-C	Using impedance 120Ω connecting line
CAN(L)	SAE J1939 return-D	Using impedance 120Ω connecting line

Engine type: Cummins QSX15-CM570

13.5 CUMMINS GCS-MODBUS

It is suitable for GCS engine control module. Use RS485-MODBUS to read information of engine. Engine types are QSX15, QST30, QSK23 / 45/60/78 and so on.

Table 21 – D-SUB Connector 6

Terminals of controller	D-SUB connector 06	Remark
Programmable output1	5&8	Set configurable output 1 as “Fuel Relay Output”. Outside expand relay, when fuel output, connect port 06 and 08 of the connector
Start relay output	-	Connect to starter coil directly

Table 22 – D-SUB Connector 06

Terminals of controller	D-SUB connector 06	Remark
RS485 GND	20	CAN communication shielding line(connect to ECU terminal only)
RS485+	21	Using impedance 120Ω connecting line
RS485-	18	Using impedance 120Ω connecting line

Engine type: Cummins QSK-MODBUS, Cummins QST-MODBUS, Cummins QSX-MODBUS

13.6 CUMMINS QSM11

Table 23 – Engine OEM Connector

Terminals of controller	OEM connector of engine	Remark
Programmable output1	38	Set configurable output 1 as “Fuel Relay Output”.
Start relay output	-	Connect with starter coil directly
CAN_SCR	-	CAN communication shielding line(connect with controller’s this terminal only)
CAN(H)	46	Using impedance 120Ω connecting line
CAN(L)	37	Using impedance 120Ω connecting line

Engine type: common J1939

13.7 CUMMINS QSZ13

Table 24 – Engine OEM Connector

Terminals of controller	OEM connector of engine	Remark
Programmable output1	45	
Start relay output	-	Connect to starter coil directly
Programmable output 2	16&41	Setting to idle speed control, normally open output. Making 16 connect to 41 during high-speed running of controller via external expansion relay.
Programmable output 3	19&41	Setting to pulse raise speed control, normally open output. Making 19 connect with 41 for 0.1s during high-speed warming of controller via external expansion relay.
CAN_SCR	-	CAN communication shielding line.
CAN(H)	1	Using impedance 120Ω connecting line
CAN(L)	21	Using impedance 120Ω connecting line

Engine type: Common J1939

13.8 DETROIT DIESEL DDEC III / IV

Table 25 – Engine CAN Connector

Terminals of controller	CAN port of engine	Remark
Programmable output1	Expand 30A relay, battery voltage is supplied by relay.	Set configurable output 1 as “Fuel Relay Output”.
Start relay output	-	Connect to starter coil directly
CAN GND	-	CAN communication shielding line
CAN(H)	CAN(H)	Using impedance 120Ω connecting line
CAN(L)	CAN(L)	Using impedance 120Ω connecting line

Engine type: J1939 common used

13.9 DEUTZ EMR2
Table 26 – F Connector

Terminals of controller	F connector	Remark
Programmable output1	Expand 30A relay, battery voltage of 14 is supplied by relay. Fuse is 16A	Set configurable output 1 as "Fuel Relay Output".
Start relay output	-	Connect to starter coil directly
-	1	Connect to battery negative pole
CAN_SCR	-	CAN communication shielding line
CAN(H)	12	Using impedance 120Ω connecting line
CAN(L)	13	Using impedance 120Ω connecting line

Engine type: VolvoEDC4

13.10 JOHN DEERE
Table 27 – 21 Pins Connector

Terminals of controller	21 pins connector	Remark
Programmable output1	G,J	Set configurable output 1 as "Fuel Relay Output".
Start relay output	D	
CAN GND	-	CAN communication shielding line
CAN(H)	V	Using impedance 120Ω connecting line
CAN(L)	U	Using impedance 120Ω connecting line

Engine type: John Deere

13.11 MTU MDEC

Suitable for MTU engines, 2000 series, 4000series

Table 28 X1 Connector

Terminals of controller	X1 connector	Remark
Programmable output1	BE1	Set configurable output 1 as "Fuel Relay Output".
Start relay output	BE9	
CAN GND	E	CAN communication shielding line(connect to one terminal only)
CAN(H)	G	Using impedance 120Ω connecting line
CAN(L)	F	Using impedance 120Ω connecting line

Engine type: MTU-MDEC-303

13.12 MTU ADEC(SMART MODULE)

It is suitable for MTU engine with ADEC (ECU8) and SMART module.

Table 29 – ADEC (X1 port)

Terminals of controller	ADEC (X1port)	Remark
Programmable output1	X1 10	Set configurable output 1 as “Fuel Relay Output”. X1 Terminal 9 Connected to negative of battery
Start relay output	X1 34	X1 Terminal 33 Connected to negative of battery

Table 30 - SMART (X4 port)

Terminals of controller	SMART (X4 port)	Remark
CAN_SCR	X4 3	CAN communication shielding line
CAN(H)	X4 1	Using impedance 120Ω connecting line
CAN(L)	X4 2	Using impedance 120Ω connecting line

Engine type: MTU-ADEC

13.13 MTU ADEC(SAM MODULE)

It is suitable for MTU engine with ADEC (ECU7) and SAM module.

Table 31 – ADEC (X1 port)

Terminals of controller	ADEC (X1port)	Remark
Programmable output1	X1 43	Set configurable output 1 as “Fuel Relay Output”. X1 Terminal 28 Connected to negative of battery
Start relay output	X1 37	X1 Terminal 22 Connected to negative of battery

Table 32 – SAM (X23 port)

Terminals of controller	SAM (X23 port)	Remark
CAN_SCR	X23 3	CAN communication shielding line
CAN(H)	X23 2	Using impedance 120Ω connecting line
CAN(L)	X23 1	Using impedance 120Ω connecting line

Engine type: Common J1939

13.14 PERKINS

It is suitable for ADEM3/ ADEM4 engine control mode. Engine type is 2306, 2506, 1106, and 2806.

Table 33 - Connector

Terminals of controller	Connector	Remark
Programmable output1	1,10,15,33,34	Set configurable output 1 as "Fuel Relay Output".
Start relay output	-	Connect to starter coil directly
CAN_SCR	-	CAN communication shielding line
CAN(H)	31	Using impedance 120Ω connecting line
CAN(L)	32	Using impedance 120Ω connecting line

Engine type: Perkins

13.15 SCANIA

It is suitable for S6 engine control mode. Engine type is DC9, DC12, and DC16.

Table 34 – B1 Connector

Terminals of controller	B1 connector	Remark
Programmable output1	3	Set configurable output 1 as "Fuel Relay Output"
Start relay output	-	Connect to starter coil directly
CAN_SCR	-	CAN communication shielding line
CAN(H)	9	Using impedance 120Ω connecting line
CAN(L)	10	Using impedance 120Ω connecting line

Engine type: Scania

13.16 VOLVO EDC3

Suitable engine control mode is TAD1240, TAD1241, and TAD1242.

Table 35 – "Stand alone" Connector

Terminals of controller	"Stand alone" connector	Remark
Programmable output1	H	Set configurable output 1 as "Fuel Relay Output"
Start relay output	E	
Configurable output 2	P	ECU power Configurable output 2,"ECU power"

Table 36 – "Data bus" Connector

Terminals of controller	"Data bus" connector	Remark
CAN_SCR	-	CAN communication shielding line
CAN(H)	1	Using impedance 120Ω connecting line
CAN(L)	2	Using impedance 120Ω connecting line

Engine type: Volvo

 **Note:** When this engine type is selected, preheating time should be set to at least 3 seconds.

13.17 VOLVO EDC4

Suitable engine types are TD520, TAD520 (optional), TD720, TAD720 (optional), TAD721, TAD722, and TAD732.

Table 37 - Connector

Terminals of controller	Connector	Remark
Programmable output1	Expanded 30A relay, and relay offers battery voltage to terminal 14.Fuse is 16A	Set configurable output 1 as "Fuel Relay Output"
Start relay output	-	Connect to starter coil directly
	1	Connected to negative of battery
CAN GND	-	CAN communication shielding line
CAN(H)	12	Using impedance 120Ω connecting line
CAN(L)	13	Using impedance 120Ω connecting line

Engine type: VolvoEDC4

13.18 VOLVO-EMS2

Volvo Engine types are TAD734, TAD940, TAD941, TAD1640, TAD1641, and TAD1642.

Table 38 – Engine CAN Port

Terminals of controller	Engine's CAN port	Remark
Programmable output1	6	ECU stop Configurable output 1 "ECU stop"
Programmable output2	5	ECU power Configurable output 2 "ECU power"
	3	Negative power
	4	Positive power
CAN_SCR	-	CAN communication shielding line
CAN(H)	1(Hi)	Using impedance 120Ω connecting line
CAN(L)	2(Lo)	Using impedance 120Ω connecting line

Engine type: Volvo-EMS2

▲ Note: When this engine type is selected, preheating time should be set to at least 3 seconds.

13.19 YUCHAI

It is suitable for BOSCH common rail pump engine.

Table 39 – Engine 42 Pins Port

Terminals of controller	Engine 42 pins port	Remark
Programmable output1	1.40	Set configurable output 1 as “Fuel Relay Output”. Connect to engine ignition lock
Start relay output	-	Connect to starter coil directly
CAN_SCR	-	CAN communication shielding line
CAN(H)	1.35	Using impedance 120Ω connecting line
CAN(L)	1.34	Using impedance 120Ω connecting line

Table 40 – Engine 2 Pins Port

Battery	Engine 2 pins	Remark
Battery negative	1	Wire diameter 2.5mm ²
Battery positive	2	Wire diameter 2.5mm ²

Engine type: BOSCH

13.20 WEICHA

It is suitable for Weichai BOSCH common rail pump engine.

Table 41 – Engine Port

Terminals of controller	Engine port	Remark
Fuel relay output	1.40	Connect to engine ignition lock
Start relay output	1.61	
CAN_SCR	-	CAN communication shielding line
CAN(H)	1.35	Using impedance 120Ω connecting line
CAN(L)	1.34	Using impedance 120Ω connecting line

Engine type: GTSC1

▲ Note: If there is any question of connection between controller and ECU communication, please feel free to contact Smartgen service.

14 FAULT FINDING

Table 42 Fault Finding

Symptoms	Possible Solutions
Controller Inoperative	Check starting battery; Check connections of controller. Check the DC fuse.
Genset Stops	Check if water/cylinder temperature too high. Check alternator voltage. Check the DC fuse.
Emergency Stop	Check if an emergency stop button is fitted; Ensure battery positive is connected to the emergency stop input. Check if connection is open circuit.
Low Oil Pressure Alarm (After Crank Disconnect)	Check oil pressure sensor and connections.
High Temp. Alarm (After Crank Disconnect)	Check temperature sensor and connections.
Shutdown Alarm During Running	Check switch and connections according to information on LCD. Check configurable inputs.
Crank Disconnect Failed	Check connections of fuel solenoid. Check starting battery. Check speed sensor and its connections. Refer to engine manual.
Starter Inoperative	Check connections of starter; Check starting battery.
Genset Running While ATS Not Transfer	Check ATS; Check connections between ATS and controller.
RS485 Failure	Check connections; Check if COM port is correct; Check if A and B of RS485 is connected reversely; Check if PC COM port is damaged; 120Ω resistance between PR485 and AB is Recommended.